Amendment to the Claims

1. (Currently Amended) A two-sides in-mold decoration molding die, comprising:

a first mold ~~including~~ comprised of a first cavity located on a first cavity forming face, on which a first decoration film is ~~to be~~ movably disposed in a first ~~direction and~~direction, parallel to ~~a first~~the first cavity forming face ~~where the first cavity is provided~~, so as to pass over the first cavity, wherein the first decoration film has a width that covers the first cavity, but is smaller than the first cavity forming face; and

a second mold ~~including~~ comprised of a second cavity, located in a second decoration film passing region of a second cavity forming face, on which a second decoration film is ~~to be~~ movably disposed in a second direction intersecting the first ~~direction and~~ direction, parallel to ~~a second~~the second cavity forming face ~~where the second cavity is provided~~, so as to pass over the second cavity of the second decoration film passing region, the second mold ~~being provided with~~further comprising a protruding section, protruded from a surface of a second decoration film non-passing region of the second cavity forming face, with ~~including~~ a runner through which to supply ~~the molten~~molten resin injected through a sprue to the second ~~cavitities~~ cavity, ~~at a position corresponding to a non-passing region of the second decoration film of the second cavity forming face, and being~~ wherein, said second mold is placed so as to oppose the first mold~~, and being relatively~~ and movable with respect to the first mold so as to be clamped ~~thereto~~ and separated ~~therefrom~~ from the first mold, the second decoration film has a width that covers the second cavity, but is smaller than the second cavity forming face, and the second decoration film passing region is different from the second decoration film non-passing region,

wherein ~~upon~~ when clamping the first mold and the second ~~molds~~ mold, an upper surface of the protruding section and a region of the first decoration film, where the first decoration film does not overlap the second decoration film, contact ~~come close to~~ each other, so as to define, in the runner, a molten resin path ~~that guides~~for guiding the molten resin to pass between the first decoration film and the second decoration ~~films, thereby~~film, preventing the molten resin from leaking~~; and~~, and

the molten resin is injected into the first cavity and the second ~~cavities~~ cavity to produce a molded product to which the first decoration film and the second decoration ~~films~~ film are integrally adhered.

2. (Currently Amended) The two-sides in-mold decoration molding die according to claim 1, wherein a height of the protruding section located in the second decoration film non-passing region of the second cavity forming face ~~the non-passing region of the second decoration film of the second cavity~~ is substantially the same as a thickness of the second decoration film.

3. (Currently Amended) The two-sides in-mold decoration molding die according to claim 1, wherein the protruding section is defined by an insertion hole formed in the second decoration film non-passing region of the second cavity forming face~~the non-passing region of the second decoration film~~, and a protrusion forming block to be inserted in the insertion hole; and

the protrusion forming block, provided with the runner on an upper surface, ~~thereof~~ is inserted in the insertion hole with an uppermost portion of the protrusion forming block ~~thereof~~ protruding outside to constitute the protruding section.

4. (Currently Amended) The two-sides in-mold decoration molding die according to claim 1, wherein the first and the second molds are respectively provided with inserts oriented such that opposing faces of the inserts constitute the first and the second cavity forming faces when the molds are clamped, ~~and a~~and die sets for holding the inserts in the molds such that ~~so as to insert the inserts therein, in which~~ faces of the die sets on the respective molds ~~confronting each other~~ serve as clamping force supporting portions.

5. (Previously Presented) The two-sides in-mold decoration molding die according to claim 4, wherein the first and the second molds are formed such that the first and the second cavity forming faces of the inserts are recessed with respect to the clamping force supporting

portions of the die sets.

6. (Currently Amended) A method of manufacturing a two-sides in-mold decoration molded product utilizing a molding die including a first mold and a second mold ~~respectively~~ having a first cavity forming face and a second cavity forming face, respectively, the first cavity forming face and the second cavity forming face being provided with a first cavity and a second cavity, respectively, the method comprising:

disposing a first decoration film on the first mold so as to move in a first direction ~~and~~, parallel to the first cavity forming face where the first cavity is provided, while passing over the first cavity, wherein the first decoration film has a width that covers the first cavity, but is smaller than the first cavity forming face;

disposing a second decoration film on the second mold so as to move in a second direction intersecting the first direction and parallel to the second cavity forming face ~~where the second cavity is provided,~~ while passing over the second cavity, located in a second decoration film passing region, ~~the second mold including a runner on the second cavity forming face through which to supply the molten resin to the cavity, and a protruding section formed thereon so as to surround the runner located in a region to be directly opposed to the first decoration film upon clamping the second cavity forming face,~~ such that the second decoration film does not overlap a protruding ~~with not to overlap the protruding~~ section, protruded from a surface of a second decoration film non-passing region of the second cavity forming face, ~~of the second mold~~with a runner through which to supply a molten resin injected through a sprue to the second cavity at a position corresponding to a portion of a second decoration film non-passing region of the second cavity forming face of the second mold, wherein the second decoration film has a width that covers the second cavity, but is smaller than the second cavity forming face, and the second decoration film passing region is different from the second decoration film non-passing region;

clamping the first mold and the second mold with the two decoration films held ~~therebetween;~~ between the first mold and the second mold, such that ~~causing~~ an upper surface of

the protruding section and a region of the first decoration film, where the first decoration film does not overlap the second decoration film, ~~to contact with~~contact each other ~~in a region where only the first decoration film is disposed as a consequence of the clamping~~, so as to define, in the runner, a molten resin path for guiding the molten resin to pass between the first decoration film and the second decoration film, preventing the molten resin from leaking; and

injecting the molten resin, via the runner, into the first cavity and the second ~~cavities~~ cavity so as to form a resin molded product ~~and to~~and integrally adhere the first decoration film and the second decoration ~~films~~ film to a surface of the resin molded product~~, while keeping the upper surface of the protruding section and the first decoration film in mutual contact thereby preventing the molten resin from leaking through between the second cavity forming face and the first decoration film~~.

7. (Previously Presented) The method according to claim 6, further comprising:

setting a height of the protruding section located in the second decoration film non-passing region of the second cavity forming face to be substantially the same as a thickness of the second decoration film~~, causing the protruding section to contact with the first decoration film upon clamping the molds, so that the second cavity forming face and the first decoration film make close contact with each other~~.

8. (Previously Presented) The two-sides in-mold decoration molding die according to claim 2, wherein the protruding section is defined by an insertion hole formed in the second decoration film non-passing region of the second cavity forming face~~non-passing region of the second decoration film~~, and a protrusion forming block to be inserted in the insertion hole; and

the protrusion forming block, provided with the runner on an upper surface, ~~thereof~~ is inserted in the insertion hole with an uppermost portion of the protrusion forming block ~~thereof~~ protruding outside to constitute the protruding section.

9. (New) The two-sides in-mold decoration molding die according to claim 2, wherein

when the first and second molds are clamped, a clearance substantially the same as the thickness of the second decoration film exists between the region of the first decoration film, where the first decoration film does not overlap the second decoration film, and a region not including the protruding section in the second decoration film non-passing region of the second cavity forming face.